A Dynamic Performance Evaluation Model for SMEs Based on Fuzzy DEMATEL and Fuzzy ANP

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ABSTRACT

Performance evaluation is a systematic way for companies to analyze their current status and progress to reach their goals. Companies constantly evaluate their processes in research and development, purchasing, production, sales and marketing departments in order to determine new ways to improve their capabilities. In this study, the authors proposed an evaluation model to evaluate the performance of small and medium enterprises (SME) which play a major role in country's economy under given high attention to "Production Process." In the proposed model, Fuzzy Decision Making Trial and Evaluation Laboratory (F-DEMATEL) and Fuzzy Analytic Network Process (F-ANP) methods were used to calculate the weights of performance criteria. A case study has been conducted in a manufacturing SME for empirical evidence. The results from this study indicate that C5.1 (new processes on the current or new products are developed and applied expeditiously), C3.3 (products are delivered on time) and C5.3 (products are appropriate to environment, health, safety and regulatory policies) are the most important criteria for the company to which the model was applied. "C5 Process Management" and "C3 Production Planning" are declared as two important main criteria relevance to others.

KEYWORDS

Fuzzy ANP, Fuzzy DEMATEL Performance Evaluation, Production Process, Small-Medium Enterprise

INTRODUCTION

Manufacturing industry has an important role for the economic development of countries due to the empirical correlation between the degree of industrialization and income per capita (Herman, 2011). Therefore, manufacturing companies should evaluate their performance periodically thereby to determine their targets and develop appropriate action plans for new ways to increase their capabilities. Performance measurement has a crucial role to sustain, efficient and effective management for manufacturing companies and is a part of continuous improvement (Susilawati, Tan, Bell, & Sarwar, 2013). As typical, large companies have enough resources to measure their performance progress. However, small companies often either do not have sufficient understanding of or access to the resources, technologies, and management practices needed to meet these challenges (Walden, 2007). Therefore, solutions for SMEs diverse from the solutions for large companies.

In the literature, Multi-Criteria Decision Making (MCDM) techniques provide a wide range of solutions including activities such as selection, ranking and grouping. These techniques have been applied in different problems of the practitioners such as supplier selection, ranking of risk factors, renewable energy sources selection, etc. However, there are few studies that prioritize performance

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criteria with MCDM techniques for performance evaluation models in the literature. The aim of this study is to propose a dynamic, flexible and practicable performance evaluation model for production processes of SMEs. The model consists of several performance criteria and sub criteria for companies to achieve their objectives that range from operational to strategic levels. Moreover, the proposed model allows companies to adjust the set of criteria regards to their objectives. Therefore, the companies can include additional criteria as well as retrieving the redundant ones. In this way, companies can prioritize performance criteria according to their own priorities and they can utilize the model in order to achieve their strategic objectives.

The contribution of the proposed model into the literature can be summarized as follows;

- The model is flexible to increase the number of criteria in the criteria set respect to the needs of the companies.
- The model can be synchronously updated while the company's policy is revised.
- The model considers the limited resources of small companies and weaknesses of the other models in literature such as; tendency to bureaucracy, same specific performance criteria setting, requirement of more human resources, time and money.
- More importantly, the model enables decision makers to adjust the weights of the performance criteria respect to their priorities in order to achieve their goals.

In brief, the power of the model is due to its dynamic nature which let companies to adjust their performance criteria regards to their strategic plan. Additionally, criteria weights which are determined by MCDM techniques can also be modified and updated respect to the companies needs to become more competitive in the market. For instance, once the company aims to improve its manufacturing technology in a certain period of time, investing in new technologies or automation systems may be alternative approach for the company. Therefore, the criteria "the degree of automation" should highly be weighted comparing to other criteria.

This study includes six main sections. The first section focuses on the aim and the contribution of the study. Section 2 discusses the performance measurement models in the literature. The proposed model is presented in Section 3. Section 4 articulates the MCDM techniques used in the study. The application of the proposed model for an SME is represented in Section 5 by a case study. The last section concludes with the results of the case study and discusses the possible extensions of the study.

LITERATURE REVIEW

In traditional performance measurement systems used in the 1970s, more quantitative (financial) indicators such as "profitability" and "growth" are used to evaluate the performance of companies. Due to inadequacy of the traditional measurement models, Cross and Lynch developed the strategic measurement analysis and reporting technique which is also known as the performance pyramid. The performance pyramid is built on four levels and shows the links between corporate strategy, strategic business units and operations (Garengo et al., 2005). Performance Measurement Matrix (Keegan, Eiler, & Jones, 1989) is one of the first models to stand out with its flexible and simple application. The hierarchical and integrated approach of performance measurement matrix allows defining strategic objectives and relating performance measures. The Balanced Scorecard which was developed by Kaplan and Norton (Kaplan & Norton, 1996) is the most popular performance measurement model in both literature and practice. Balanced Scorecard model is used not only in the manufacturing sector but also in the service sector. For instance, Nisha (2017), investigated a study about how the balanced scorecard is used for performance evaluation in the banking sector of Bangladesh.

The model includes four main components: financial, customer, internal functions and learning and growth. The challenge of Balanced Scorecard is the need for external expert for criteria selection

(Andersen, Lawrie, & Shulver, 2000). Organizational Performance Measurement (Chennell et al., 2000) developed specifically for SMEs and has three principles: alignment, process thinking, and practicability. Integrated Dynamic Performance Measurement System, Quantitative models for performance measurement system and Performance prism are the other alternative performance measurement models. Lee et al. (Lee, Ryu, & McKone-Sweet, 2013) aimed to tests a framework that identifies and relationships among IT resources, complementary resources to e-supply chains, and performance of a firm.

Presented models for the performance evaluation have strengths and weaknesses. Table 1 shows the brief summary of strengths and weaknesses of various frameworks. For instance, relations among the different indicators can be understood in performance pyramid system nevertheless it does not integrate the concept of continuous improvements. Most of the models are developed for large companies which have sufficient number of qualified human resources. Organizational Performance Measurement model is specifically developed for SMEs but objectives are not clearly defined in this model. The intent of this study is to propose a performance evaluation model considering the limited resources of SMEs in order to overcome the weaknesses of existing models in literature in terms of tendency to bureaucracy, fixed number of evaluation criteria, requirement to more human, money and time resource.

PROPOSED MODEL

The proposed model has four main steps as depicted in Figure 1. The first step of the model is to define strategic goals and objectives for the company. Second step is about creating the criteria set to reach strategic goals and objectives upon decision makers' view. In the case study, we consider decision makers as the senior executives of research & development, purchasing and production departments of the company. At this juncture, companies can include specific criteria respect to their own goals and objectives or exclude some of the criteria which do not match with their objectives. The model is flexible to be applied for different companies and industries.

The third step includes mathematical operations to decide the criterion priorities. In this step, interactions between performance criteria are determined by F-DEMATEL method. F-ANP technique is used to prioritize criteria (Figure 2).

In the final step, the performance of the company is assessed and action plans are developed to enhance new developing directions for the companies. Once the strategic decisions are updated, regarding performance criteria are adjusted for the continuous improvement perspective.

METHODOLOGY

In the proposed model, two different MCDM methods are used. Firstly; F-DEMATEL method is used to analyze the relationships between performance criteria. Following, the weights of these performance criteria are determined by F-ANP method.

The Fuzzy DEMATEL Method

The DEMATEL method was introduced by Geneva Research Centre (Gabus & Fontela, 1972, 1973). Lin and Wu (Lin & Wu, 2008) extent the model to include fuzzy logic and defined the new method as F-DEMATEL. The linguistic terms and their corresponding triangular fuzzy numbers which are used to pairwise comparisons in F-DEMATEL method are shown in Table 2.

The major steps of the F-DEMATEL method were explained as the following; Obtaining the assessments of all decision-makers;

Table 1. Strengths and weaknesses of various framework

Model (Author, year)	Strengths	Weaknesses			
Performance Pyramid System (Cross & Lynch, 1988)	Structured on levels, thus the relations among the different indicators can be understood (Chalmeta, Palomero, & Matilla, 2012).	It does not integrate concept of continuous improvements (Yadav & Sagar, 2013)			
Malcolm Baldrige National Quality Award (Malcolm Baldrige Performance Excellence Program, 1989)	Customer oriented (Nguyen, 2010)	MBNQA requires documentation for all process for this reason may not be adopted by SMEs			
Performance Measurement Matrix (Keegan et al., 1989)	Simple and flexible application. Integrated approach and strategic alignment (Chalmeta et al., 2012).	Lack of different points of view and relations between objectives and indicators (Chalmeta et al., 2012).			
EFQM (The EFQM Excellence Model, 1991)	Strengthen the sense of quality and creating conditions for comparative analysis of business processes with external business (Striteska & Spickova, 2012)	Criteria are not specific within the company. no possibility for differentiation and tendency to bureaucracy (Striteska & Spickova, 2012)			
Balanced Scorecard (Kaplan & Norton, 1996)	The most widely known model based on four easily identifiable perspectives (Chalmeta et al., 2012)	Cannot view the performance at manufacturing level (Susilawati et al., 2013) Customers are not directly involved in the process (Garengo et al., 2005)			
Integrated Performance Meas. (U.S. Bititci, Carrie, & McDevitt, 1997)	Strengthen to involve the continuous improvement (Susilawati et al., 2013)	Unclear to measure in a logical order and manage the relationships between measures (Susilawati et al., 2013)			
Integrated Dynamic Performance Measurement System (Ghalayini, Noble, & Crowe, 1997)	It helps for dynamic updating of general areas of success and associated performance measures and indicators (Yadav & Sagar, 2013)	It is extensively for manufacturing-based companies and its generalized application is not discussed (Yadav & Sagar, 2013)			
Organizational Performance Measurement (Chennell et al., 2000)	Specifically developed for SMEs (Taticchi et al., 2008)	Objectives are not clearly defined (Taticchi et al., 2008)			
Quantitative models for performance measurement system (Suwignjo, Bititci, & Carrie, 2000)	It allows the sensitivity of alternative strategic choices to be evaluated (Chalmeta et al., 2012)	Requires specialized knowledge (Chalmeta et al., 2012)			
Kanji Business Excellence Measurement System (Kanji, 2002)	It combines financial and non- financial measures and the assessment of different stakeholders (Striteska & Spickova, 2012)	Primarily designed for senior managers to provide them with an overall view of performance (Striteska & Spickova, 2012)			
Performance prism (Neely, Adams, & Kennerley, 2002)	It allows a strategic performance measurement system and considers whole stakeholders. (Chalmeta et al., 2012; Striteska & Spickova, 2012)	The development of operational measures is dealt with as an optional process (Chalmeta et al., 2012). Partially strategy alignment (Garengo et al., 2005)			
Measuring performance of SMEs (Gin Chong, 2008)	Valid and reliable model (Chalmeta et al., 2012)	Suggestions for implementation are obtained rather than guidelines (Chalmeta et al., 2012)			

Figure 1. Framework of the proposed model

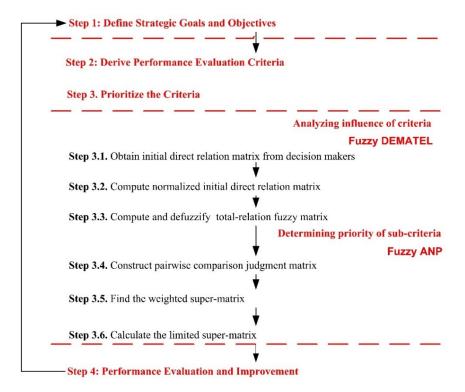
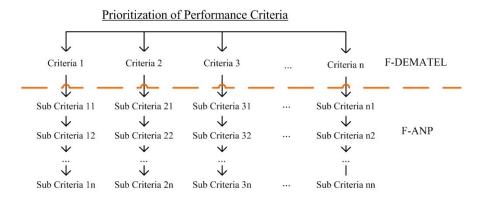


Figure 2. Prioritizing the performance criteria



Linguistic Terms	Linguistic Values		
No Influence	(0, 0, 0.25)		
Very Low Influence	(0, 0.25, 0.50)		
Low Influence	(0.25, 0.50, 0.75)		
High Influence	(0.50, 0.75, 1.0)		
Very High Influence	(0.75, 1.0, 1.0)		

$$\tilde{Z} = \frac{\tilde{Z}_1 + \tilde{Z}_2 + \ldots + \tilde{Z}_p}{p} \tag{1}$$

 $\tilde{Z} \left(\text{initial direct relation fuzzy matrix} \right)$:

$$\tilde{Z} = \begin{bmatrix} 0 & \tilde{z}_{12} & \cdots & \tilde{z}_{1n} \\ \tilde{z}_{21} & 0 & \cdots & \tilde{z}_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ \tilde{z}_{n1} & \tilde{z}_{n2} & \cdots & 0 \end{bmatrix}$$

 \tilde{X} (Normalized direct-relation fuzzy matrix):

$$\tilde{X} = \begin{bmatrix} \tilde{x}_{\scriptscriptstyle 11} & \tilde{x}_{\scriptscriptstyle 12} & \cdots & \tilde{x}_{\scriptscriptstyle 1n} \\ \tilde{x}_{\scriptscriptstyle 21} & \tilde{x}_{\scriptscriptstyle 22} & \cdots & \tilde{x}_{\scriptscriptstyle 2n} \\ \vdots & \vdots & \ddots & \vdots \\ \tilde{x}_{\scriptscriptstyle n1} & \tilde{x}_{\scriptscriptstyle n2} & \cdots & \tilde{x}_{\scriptscriptstyle nn} \end{bmatrix}$$

where
$$\tilde{x}_{ij} = \frac{\tilde{z}_{ij}}{r} = \left(\frac{\ell_{ij}}{r}, \frac{m_{ij}}{r}, \frac{u_{ij}}{r}\right)$$
 (2)

$$r = \max_{1 \le i \le n} \left(\sum_{j=1}^{n} u_{ij} \right) \tag{3}$$

Total-relation fuzzy matrix (\tilde{T}) :

$$X_{\ell} = \begin{bmatrix} 0 & \ell_{12}^{'} & \cdots & \ell_{1n}^{'} \\ \ell_{21}^{'} & 0 & \cdots & \ell_{2n}^{'} \\ \vdots & \vdots & \ddots & \vdots \\ \ell_{n1}^{'} & \ell_{n2}^{'} & \cdots & 0 \end{bmatrix}$$

$$X_{m} = \begin{bmatrix} 0 & m_{12}^{'} & \cdots & m_{1n}^{'} \\ m_{21}^{'} & 0 & \cdots & m_{2n}^{'} \\ \vdots & \vdots & \ddots & \vdots \\ m_{n1}^{'} & m_{n2}^{'} & \cdots & 0 \end{bmatrix}$$

$$X_{u} = \begin{bmatrix} 0 & u_{12}^{'} & \cdots & u_{1n}^{'} \\ u_{21}^{'} & 0 & \cdots & u_{2n}^{'} \\ \vdots & \vdots & \ddots & \vdots \\ u_{n1}^{'} & u_{n2}^{'} & \cdots & 0 \end{bmatrix}$$

$$ilde{T} = egin{bmatrix} ilde{t}_{11} & ilde{t}_{12} & \cdots & ilde{t}_{1n} \ ilde{t}_{21} & ilde{t}_{22} & \cdots & ilde{t}_{2n} \ dots & dots & \ddots & dots \ ilde{t}_{n1} & ilde{t}_{n2} & \cdots & ilde{t}_{nn} \end{bmatrix} ext{where } ilde{t}_{ij} = \left(\ell^{"}_{ij}, m^{"}_{ij}, \ u^{"}_{ij}
ight)$$

$$\left[\ell_{ij}^{"}\right] = X_{\ell} \times \left(I - X_{\ell}\right)^{-1} \tag{4}$$

$$\left[m_{ij}^{"}\right] = X_m \times \left(I - X_m\right)^{-1} \tag{5}$$

$$\left[u_{ii}^{"}\right] = X_{ii} \times \left(I - X_{ii}\right)^{-1} \tag{6}$$

 $\left(ilde{D}_i + ilde{R}_i
ight)$ and $\left(ilde{D}_i - ilde{R}_i
ight)$ values: $ilde{D}_i$ and $ilde{R}_i$ are the sum of rows and columns of defuzzified total-relation fuzzy matrix $\left(ilde{\mathbf{T}}^{\mathrm{def}}
ight)$, respectively.

$$ilde{T}^{def} = egin{bmatrix} ilde{t}_{11}^{def} & ilde{t}_{12}^{def} & \cdots & ilde{t}_{1n}^{def} \ ilde{t}_{21}^{def} & ilde{t}_{22}^{def} & \cdots & ilde{t}_{2n}^{def} \ dots & dots & dots & dots \ ilde{t}_{n1}^{def} & ilde{t}_{n2}^{def} & \cdots & ilde{t}_{nn}^{def} \ \end{pmatrix}$$

Where
$$\tilde{t}_{ij}^{\;def} = \left(\ell_{ij}^{"}, m_{ij}^{"}, u_{ij}^{"}\right)^{def}$$

After these steps defuzzification process is applied. Defuzzification is the conversion of a fuzzy quantity to a precise quantity, just as fuzzification is the conversion of a precise quantity to a fuzzy quantity (Ross, 2004). In the proposed model, Converting Fuzzy Data Into Crisp Scores (CFCS) defuzzification method (Opricovic & Tzeng, 2003) is used.

The Fuzzy ANP Method

The ANP method is a general form of the analytic hierarchy process (AHP). ANP method eliminates the problem of interrelation among criteria (Saaty, 1996). Dependency relationships are obtained from F-DEMATEL method. Criteria weights are determined by using the F-ANP method regards to the relationships among each other. There are different fuzzy forms of ANP in the literature. In this study, we used Chang's extent analysis method (Chang, 1996). The linguistic terms and their corresponding triangular fuzzy numbers are shown in Table 3.

Chang's extent analysis method is described below.

Let
$$X = \left\{x_1, x_2, \ldots, x_n\right\}$$
 be an object set, and $G = \left\{g_1, g_2, \ldots, g_m\right\}$ be a goal set. $M_{g_i}^1, M_{g_i}^2, \ldots, M_{g_i}^m, \qquad i = 1, 2, \ldots, n$ where all the $M_{g_i}^j$ $\left(j = 1, 2, \ldots, m\right)$ are triangular fuzzy numbers.

The value of fuzzy synthetic extent with respect to the *i*th object is defined as

$$S_{i} = \sum_{j}^{m} M_{g_{i}}^{j} \otimes \left[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{g_{i}}^{j} \right]^{-1}$$
(7)

To obtain $\sum_{j}^{m} M_{g_i}^{j}$, perform the fuzzy addition operation of m extent analysis values for a particular matrix such that;

$$\sum_{j}^{m} M_{g_{i}}^{j} = \left(\sum_{j=1}^{m} l_{j}, \sum_{j=1}^{m} m_{j}, \sum_{j=1}^{m} u_{j} \right)$$
 (8)

To obtain $\left[\sum_{i=1}^n\sum_{j=1}^m M_{g_i}^j\right]^{-1}$, perform the fuzzy addition operation of $M_{g_i}^j$ $\left(j=1,2,\ldots,m\right)$ values such that;

Table 3. The triangular fuzzy numbers and linguistic variables

Linguistic variables	Triangular fuzzy numbers	Triangular fuzzy reciprocal numbers
Equally Important	(1, 1, 1)	(1, 1, 1)
Weekly Important	(1, 3, 5)	(1/5, 1/3, 1)
Strongly Important	(3, 5, 7)	(1/7, 1/5, 1/3)
Very Important	(5, 7, 9)	(1/9, 1/7, 1/5)
Absolutely Important	(7, 9, 9)	(1/9, 1/9, 1/7)

Volume 10 • Issue 3 • July-September 2019

$$\sum_{i=1}^{n} \sum_{j=1}^{m} M_{g_i}^{j} = \left(\sum_{i=1}^{n} l_i, \sum_{i=1}^{n} m_i, \sum_{i=1}^{n} u_i \right)$$
(9)

$$\left[\sum_{i=1}^{n}\sum_{j=1}^{m}M_{g_{i}}^{j}\right]^{-1} = \left(\frac{1}{\sum_{i=1}^{n}u_{i}}, \frac{1}{\sum_{i=1}^{n}m_{i}}, \frac{1}{\sum_{i=1}^{n}l_{i}}\right)$$

$$(10)$$

$$M_{_2}=\left(l_{_2},m_{_2},u_{_2}\right)\geq M_{_1}=\left(l_{_1},m_{_1},u_{_1}\right)$$
 is defined as

 $V\left(M_{_{2}}\geq M_{_{1}}\right)=sup\left[min\left(\mu_{_{M_{_{1}}}}\left(x\right),\mu_{_{M_{_{2}}}}\left(y\right)\right)\right] \text{ and can be equivalently expressed as follows:}$

$$V\left(M_{_{2}}\geq M_{_{1}}\right)=hgt\left(M_{_{1}}\cap M_{_{2}}\right)=$$

$$\mu_{M_{2}}\left(d\right) = \begin{cases} 1, & \text{if } m_{2} \geq m_{1} \\ 0, & \text{if } l_{1} \geq u_{2} \\ \frac{l_{1} - u_{2}}{\left(m_{2} - u_{2}\right) - \left(m_{1} - l_{1}\right)}, & \text{otherwise} \end{cases}$$

$$(11)$$

where d is the ordinate of the highest intersection point d between $\mu_{\scriptscriptstyle M_1}$ and $\mu_{\scriptscriptstyle M_2}$.

Both values of $\,V\left(M_1\geq M_2^{}\right)\,$ and $\,V\left(M_2\geq M_1^{}\right)\,$ are required in order to compare $\,M_1^{}$ and $\,M_2^{}$.

$$V\left(M \geq M_{\scriptscriptstyle 1}, M_{\scriptscriptstyle 2}, \ldots, M_{\scriptscriptstyle k}\right) = V\left[\left(M \geq M_{\scriptscriptstyle 1}\right) \text{ and } \left(M \geq M_{\scriptscriptstyle 2}\right) \text{ and } \ldots \text{ and } \left(M \geq M_{\scriptscriptstyle k}\right)\right]$$

$$= \min V\left(M \ge M_i\right), \qquad i = 1, 2, \dots, k \tag{12}$$

Assume that $d'(A_i) = \min V(S_i \ge S_k)$ for $k = 1, 2, ..., n; k \ne i$ (13)

$$W'=\left(d'\Big(A_{_{\!1}}\Big),d'\Big(A_{_{\!2}}\Big),\ldots,d'\Big(A_{_{\!n}}\Big)\right)^{\! T}$$
 , where

$$A_{i}$$
 $(i = 1, 2, ..., n)$ are n elements (14)

$$W = \left(d\left(A_{1}\right), d\left(A_{2}\right), \dots, d\left(A_{n}\right)\right)^{T}, \text{ where } W \text{ is a non-fuzzy number}$$
(15)

CASE STUDY

The proposed model was applied in a manufacturing SME. As a result of meetings with managerial staff, the production process is divided into five main evaluation parts which are production input, inventory management, production planning, manufacturing technology and process management.

The company announced the strategic goal as "achieve efficient and agile production process in order to manufacture high quality products by focusing on the technological improvement". Consequently, 5 objectives are defined to reach the strategic goal. These are;

- Delivery on time in customer needs while maintaining the same quality
- Efficient use of production resources
- Increase production capacity
- Modernization of existing production areas and sufficiency of technical equipment
- Integration of new processes into the current system without any quality problems.

A criterion set was established in the direction of the objectives and literature. Each main criterion has its own sub-criteria and there are 18 sub-criteria in total. The criteria set are given in Table 4. For instance, production flows, bill of materials, standard production times are classified as the production input. Likewise, inventory tracking system, safety stock levels are classified under inventory management.

Interactions between criteria are calculated with F-DEMATEL method by using Equation (1-6). The threshold value is determined as 0.560 by decision makers in the company. Values of criteria which are above the predefined threshold value are shown in the defuzzified total relation matrix in Table 5. For instance, Criteria 1 affects Criteria 2 (0.621) and Criteria 3 (0.653) and also affected by Criteria 2 (0.610).

After determination of the interactions, criteria weights are calculated with F-ANP method by using Equations (7-15). Figure 3 presents the criteria weights. The most important criteria are listed as C5.1 (New processes on the current or new products are developed and applied expeditiously), C3.3 (Products are delivered on time) and C5.3 (Products are appropriate to the environment, health, safety and regulatory policies).

The least important criteria are determined as C1.3 (All components are integrated with product serial code), C4.1 (Efficient use of raw materials techniques are used to reduce the shavings and scrap) and C5.2 (Total preventive maintenance is applied to reduce downtime as mentioned before). Since the importance of each criteria changes respect to the companies objectives, results does not state that criteria C1.3, C4.1 and C5.2 are not important for the other SMEs or vice versa.

Main criteria weights which are calculated based on sub-criteria weights are shown in Figure 4. Dimensions, "C5 Process Management" and "C3 Production Planning" are declared as more important than others. "C1 Production Input" and "C4 Manufacturing Technology" are declared as less important criteria.

In this case study, the focus of the company is on the production process. Manufacturing technology is important for big companies since they invest large amount of money to effectively use these technologies. On the other hand, SMEs may not able to invest on manufacturing technologies as much as large companies due to their limited resources.

CONCLUSIONS

This study suggests a hybrid MCDM approach to evaluate the performance of small and medium enterprises under given high attention to production process. A case study has been conducted in a manufacturing SME for empirical evidence. The model provides following advantages;

Table 4. Criteria and sub-criteria

Criteria	Ref.	Sub-Criteria		
C1 Production Input	(Genaidy & Karwowski, 2007) (Canvar Kahveci, 2007) (Genaidy & Karwowski, 2007) (Susilawati et al., 2013)	C11: Bill of materials and production flows are up to date		
		C12: Standard production times are determined		
		C13: All components are integrated with product serial code		
		C14: Set-up times are determined		
C2	(Genaidy & Karwowski, 2007) (Genaidy & Karwowski, 2007) (Laitinen, 2002)	C21: Safety stock levels are available		
Inventory Management		C22: Inventory tracking system is available		
Management	(C23: The layout of the workshop provides efficient material flow		
		C24: Inventory management for critical and spare parts is carried out effectively		
C3	(Genaidy & Karwowski, 2007) (Genaidy & Karwowski, 2007) (Umit S. Bititci, 1996) (Chalmeta et al., 2012)	C31: Annual production plan is available		
Production Planning		C32: Capacity planning is carried out		
1 mining		C33: Products are delivered on time		
C4 Manufacturing Technology	(Genaidy & Karwowski, 2007) (Susilawati et al., 2013) (Genaidy & Karwowski, 2007) (Chalmeta et al., 2012) (Susilawati et al., 2013) (Canvar Kahveci, 2007) (Canvar Kahveci, 2007) (Chalmeta et al., 2012)	C41: Efficient use of raw materials techniques are used to reduce the shavings and scrap		
		C42: Degree of automation is high (AS-RS, robotic, CNC, etc.)		
		C43: Latest technological innovations are used in production process		
		C44: Existing technological structure is evaluated periodically, and periodic renewal and maintenance is done		
C5 Process	(Genaidy & Karwowski, 2007) (Walden, 2007) (Genaidy & Karwowski, 2007) (Canvar Kahveci, 2007) (Chalmeta et al., 2012)	C51: New processes on the current or new products are developed and applied expeditiously		
Management		C52: Total preventive maintenance is applied to reduce downtime		
	\(\(\frac{1}{2}\)	C53: Products are appropriate to the environment, health, safety and regulatory policies		

Table 5. Defuzzified total relation matrix by using CFCS method

Def	C1	C2	С3	C4	C5	D	R	D + R	D-R
C1	0.385	0.621	0.653	0.424	0.554	2.637	2.492	5.129	0.145
C2	0.610	0.508	0.774	0.580	0.677	3.149	2.794	5.943	0.355
C3	0.476	0.517	0.475	0.452	0.577	2.497	3.276	5.772	-0.779
C4	0.501	0.543	0.658	0.361	0.605	2.668/	2.309	4.977	0.359
C5	0.519	0.605	0.716	0.492	0.472	2.803	2.884	5.688	-0.081
R	2.492	2.794	3.276	2.309	2.884				

^{*} threshold value:0.560

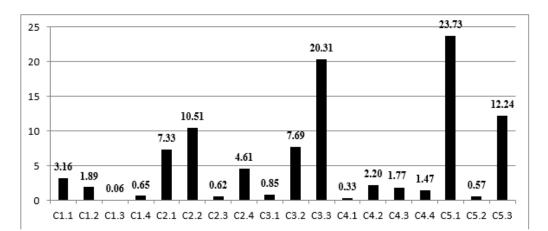
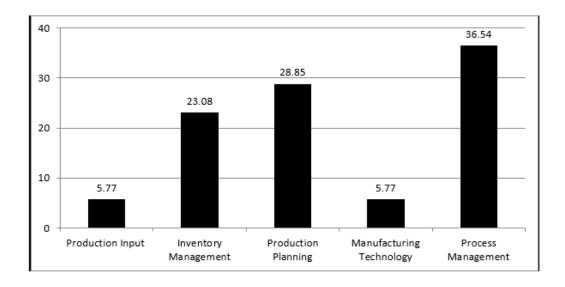


Figure 3. Sub-Criteria weights percentage

Figure 4. Main criteria weights percentage



- In the proposed model, criteria weights are determined by MCDM techniques. Pairwise comparisons of criteria are made by decision makers. The performance criteria of the company were discussed in detail and the consensus was reached during the meetings where the decision makers met.
- Criteria set in the model can be tailored to the company needs. Therefore, the model can be applied into different companies and can be updated according to the company's strategy.
- The proposed model can be used for specific periods with the same criteria weights to track the performance the company.

In the model, criteria sets and criteria weights are adjusted regards to the needs of the company. Due to the difference in each company's strategic road map, performance criteria and criteria weights

International Journal of Operations Research and Information Systems

Volume 10 • Issue 3 • July-September 2019

may vary one company to another. Business enterprises can improve their organizational performance by giving priority to activities related with the performance criteria.

Even the advantages presented above, the proposed model has some limitations. First, the increase in the number of criteria can be a time-consuming for decision makers due to the increased number of pairwise comparisons. Second, the change on the criteria set and their weights cause repetitive calculations. Moreover, the model is built under the assumption of particularly defined criteria completely meet the objectives of company.

In the future studies, the model can be extended to include other main processes of the companies so that the performance evaluation of the company can be fully performed. The evaluation results of the model can be compared in a time horizon in order to see the progress to achieve the company's objectives. The real time integration of the model with a database provides instant tracking of the company's performance scores. Another future study may be conducted to include other case studies from different sectors to provide the flexibility of the model in to other industries. Increasing the number of SMEs in the service sector obliges them to improve their services (Gazem et al., 2017). The proposed model can be applied in service sectors such as banking, healthcare, and education by using appropriate criteria.

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International Journal of Operations Research and Information Systems

Volume 10 • Issue 3 • July-September 2019

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